

RSLogix 500 Project Report

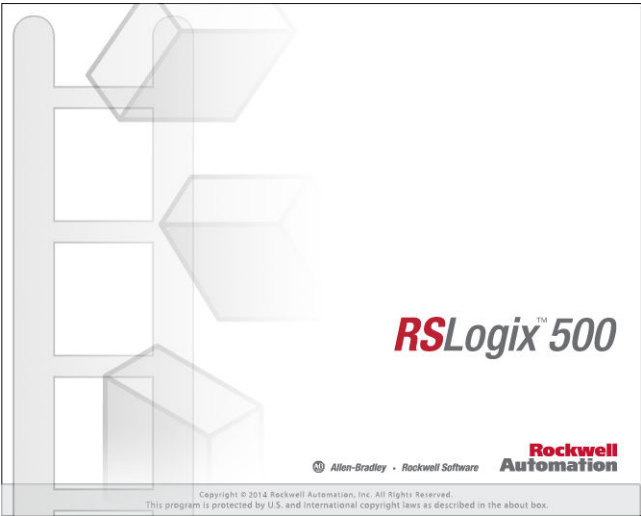


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Processor Information

Processor Type: Bul.1761 MicroLogix 1000

Processor Name: VDRNDR-A

Total Memory Used: 336 Instruction Words Used - 410 Data Table Words Used

Total Memory Left: 605 Instruction Words Left

Program Files: 17

Data Files: 8

Program ID: 22d6

I/O Configuration

0 Bul.1761

MicroLogix 1000

Revision History

Revision #	Revision Note
3	Rev#4 05/06/99 12:43:00 Des:
2	Rev#3 05/06/99 11:38:28 Des:
1	Rev#2 05/06/99 10:57:26 Des:
0	Rev#1 05/05/99 22:05:07 Des:

Channel Configuration

Baud: 19200

Program File List

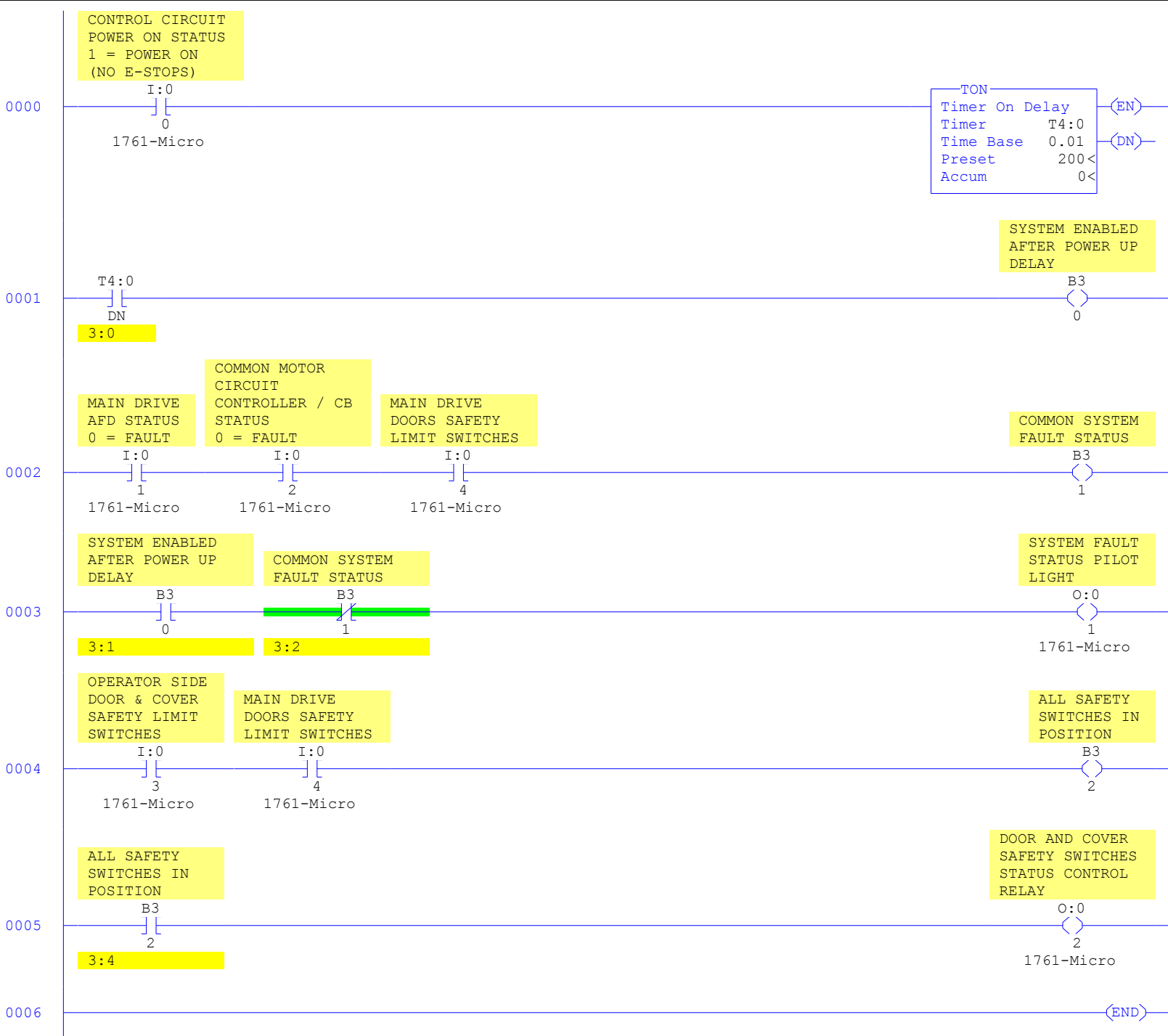
Name	Number	Type	Rungs	Debug	Bytes
[SYSTEM]	0	SYS	0	No	0
	1	SYS	0	No	0
MAIN	2	LADDER	7	No	57
SYSTEM	3	LADDER	7	No	127
MAIN_DRIVE	4	LADDER	6	No	137
CHUNKER	5	LADDER	10	No	315
DIVIDER	6	LADDER	3	No	69
HYDRAULIC	7	LADDER	6	No	144
CLUTCH	8	LADDER	5	No	149
N/A	9	LADDER	1	No	3
N/A	10	LADDER	1	No	3
N/A	11	LADDER	1	No	3
N/A	12	LADDER	1	No	3
N/A	13	LADDER	1	No	3
N/A	14	LADDER	1	No	3
N/A	15	LADDER	1	No	3
N/A	16	LADDER	1	Yes	3

Data File List

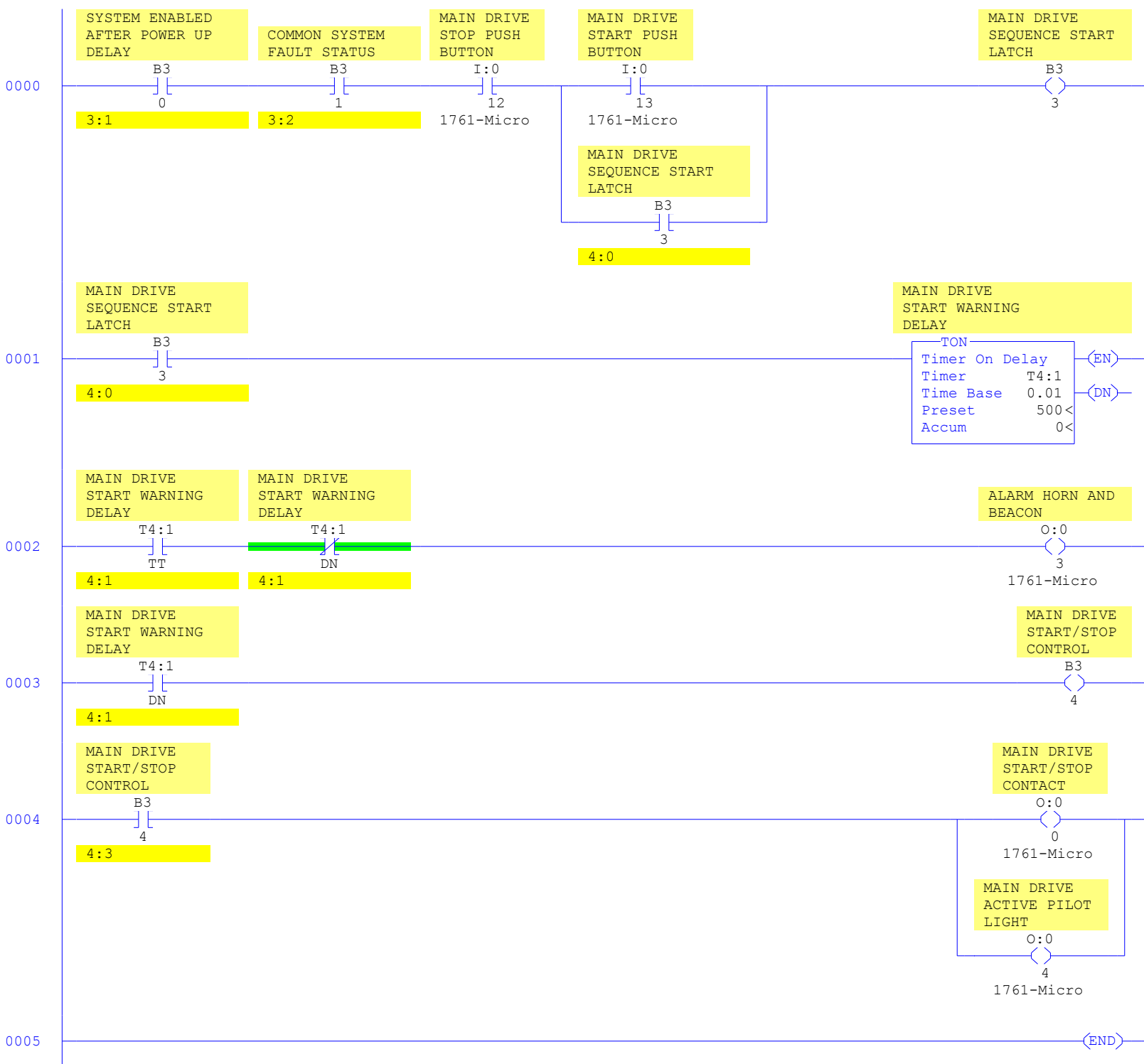
Name	Number	Type	Scope	Debug	Words	Elements	Last
	0	O	Global	No	3	1	O:0
	1	I	Global	No	6	2	I:1
	2	S	Global	No	0	33	S:32
	3	B	Global	No	32	32	B3:31
	4	T	Global	No	120	40	T4:39
	5	C	Global	No	96	32	C5:31
	6	R	Global	No	48	16	R6:15
	7	N	Global	No	105	105	N7:104

LAD 2 - MAIN - MAIN PROGRAM FILE --- Total Rungs in File = 7

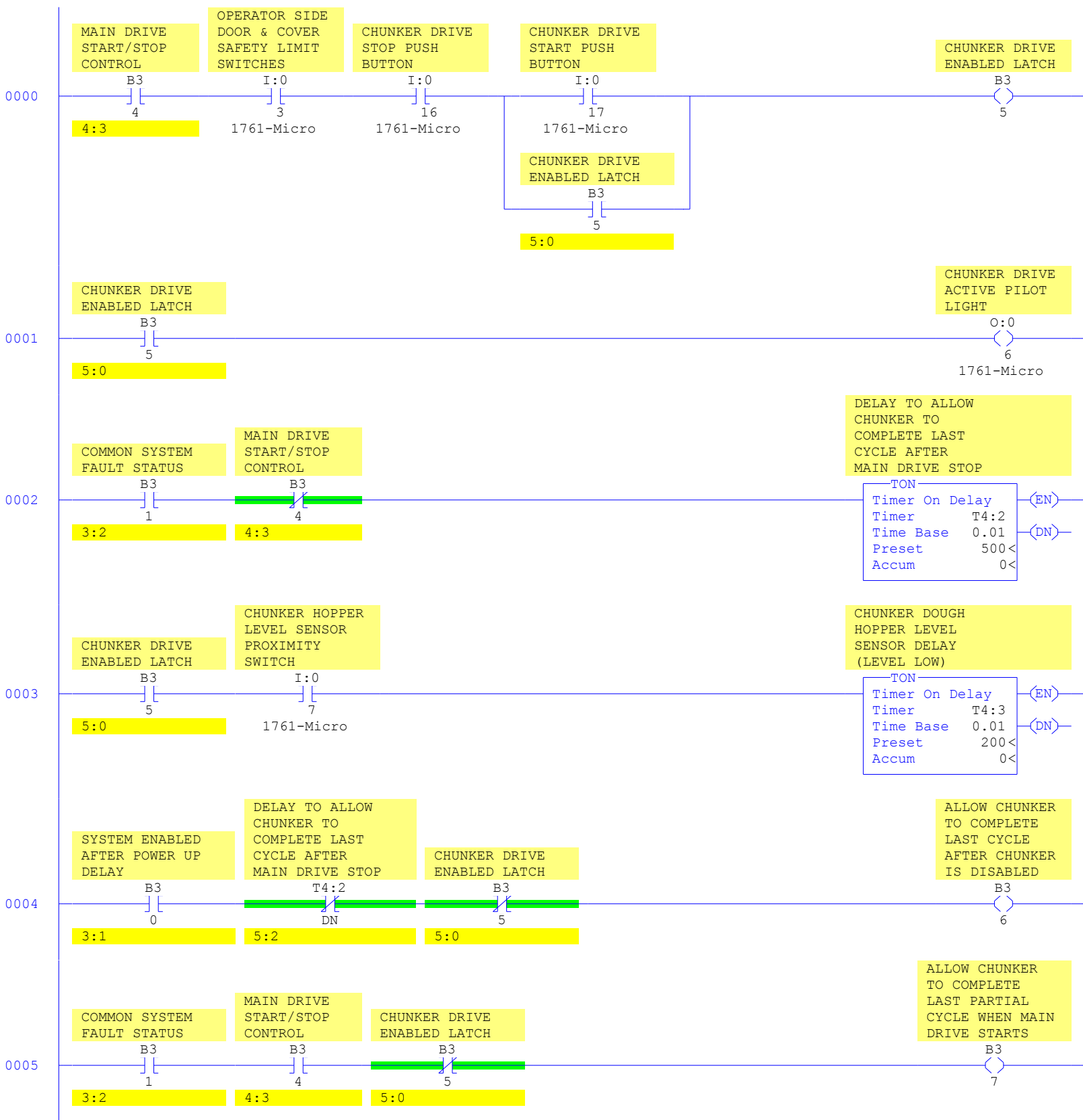


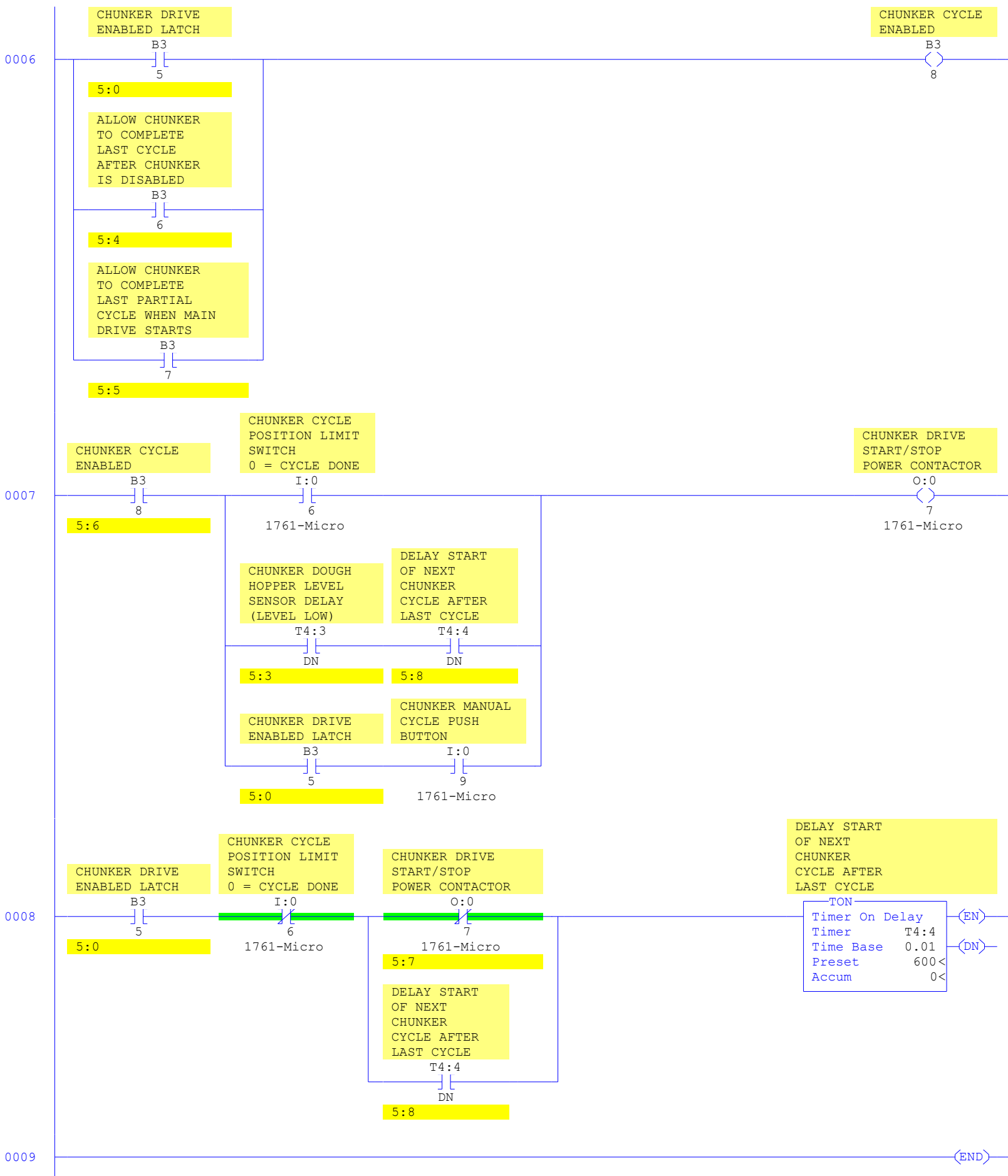


LAD 4 - MAIN_DRIVE - MAIN DRIVE START-UP SEQUENCE AND CONTROL --- Total Rungs in File = 6

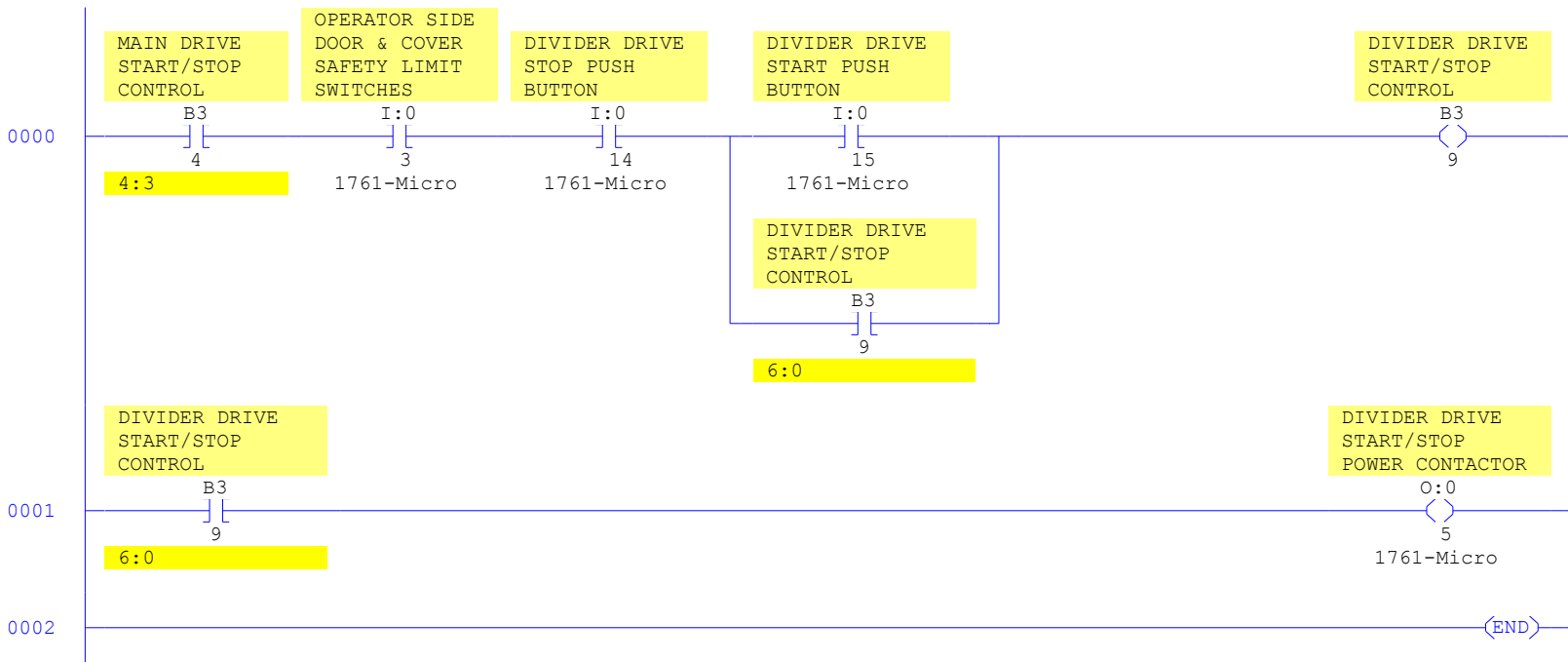


LAD 5 - CHUNKER - CHUNKER DRIVE CONTROL --- Total Rungs in File = 10

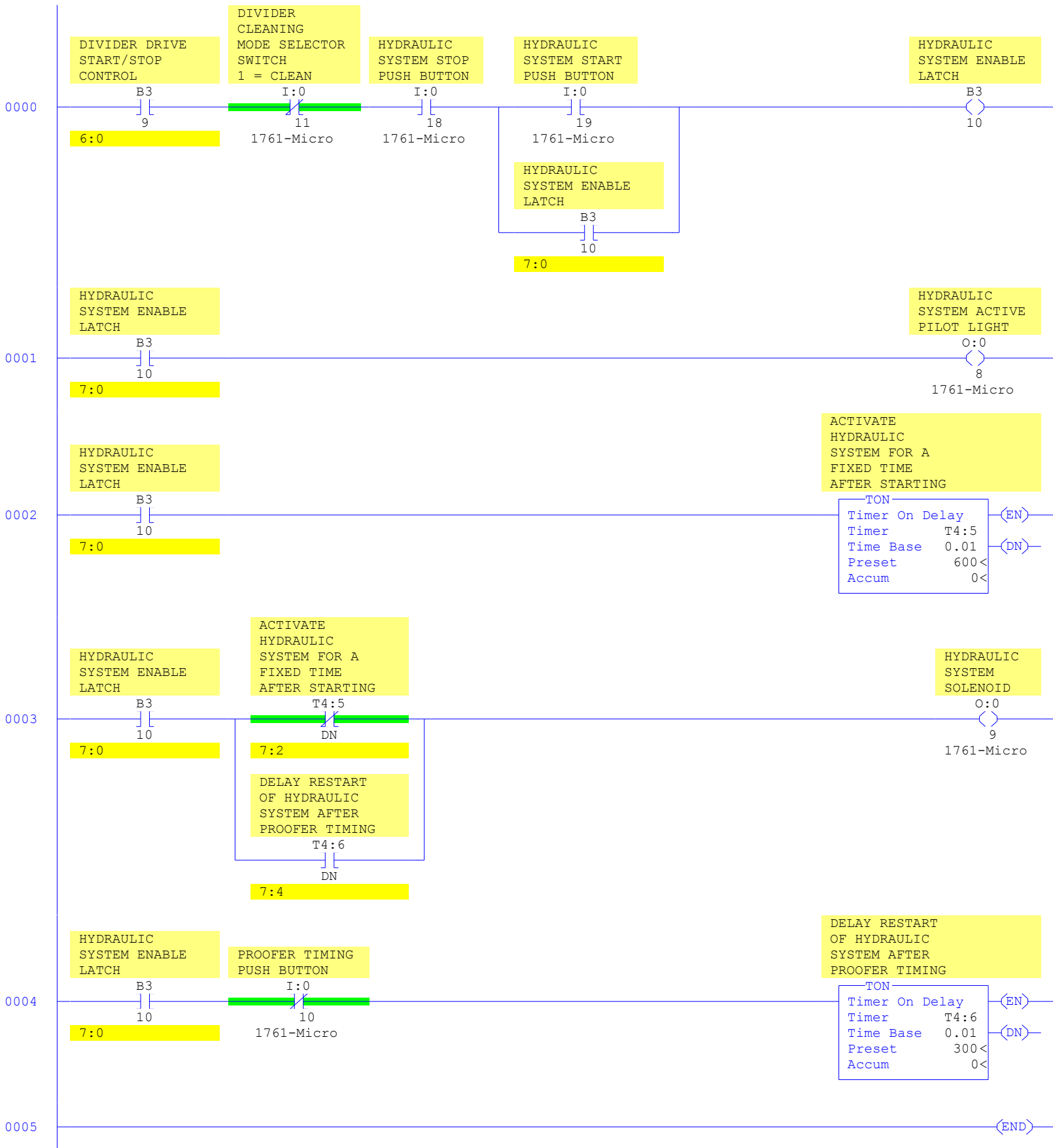




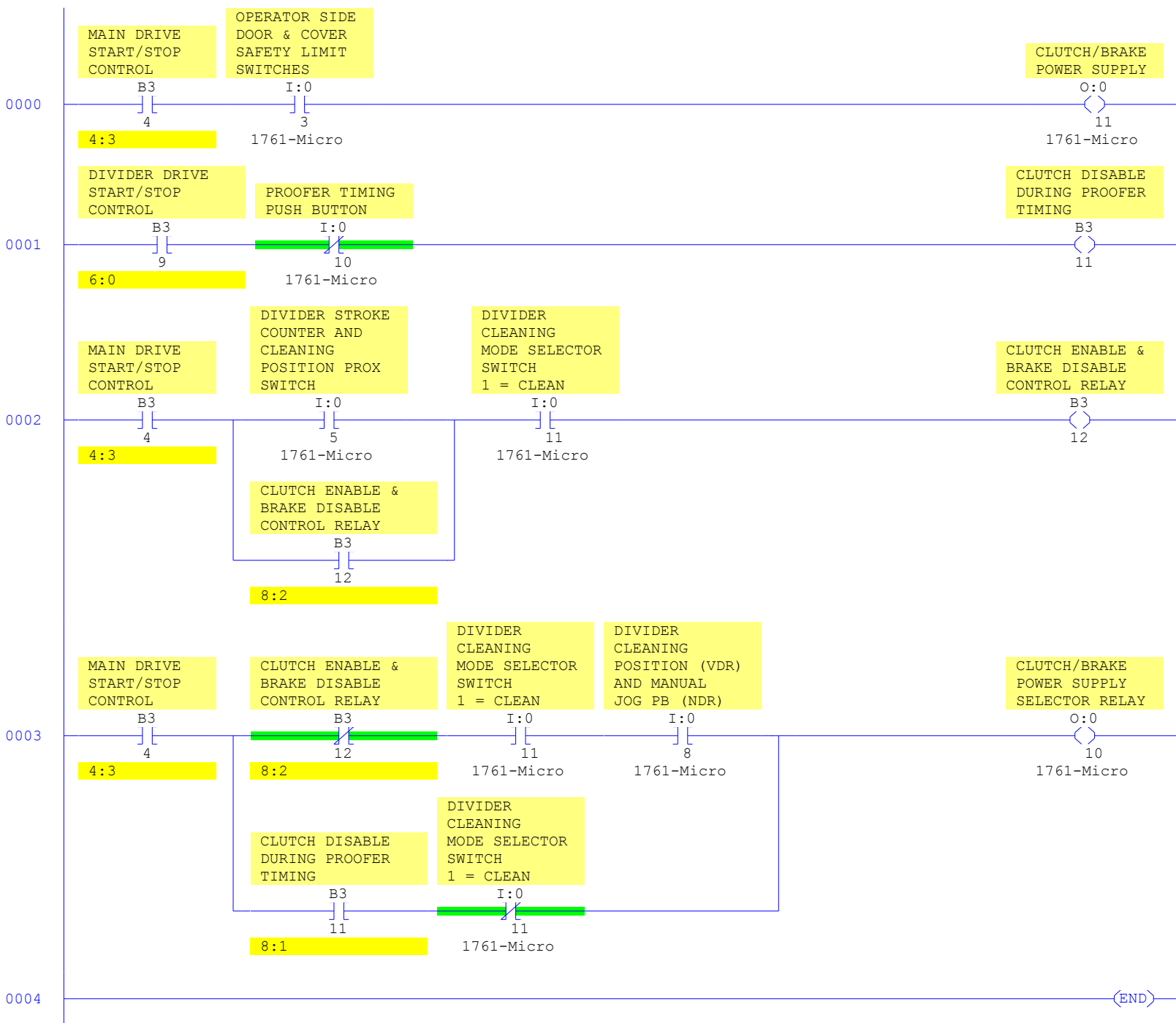
LAD 6 - DIVIDER - DIVIDER DRIVE CONTROL --- Total Rungs in File = 3



LAD 7 - HYDRAULIC - HYDRAULIC SYSTEM CONTROL --- Total Rungs in File = 6



LAD 8 - CLUTCH - CLUTCH / BRAKE CONTROL --- Total Rungs in File = 5



LAD 9 - N/A - N/A --- Total Rungs in File = 1

0000

(END)

LAD 10 - N/A - N/A --- Total Rungs in File = 1

0000

(END)

LAD 11 - N/A - N/A --- Total Rungs in File = 1

0000

(END)

LAD 12 - N/A - N/A --- Total Rungs in File = 1

0000

(END)

LAD 13 - N/A - N/A --- Total Rungs in File = 1

0000

(END)

LAD 14 - N/A - N/A --- Total Rungs in File = 1

0000

(END)

LAD 15 - N/A - N/A --- Total Rungs in File = 1

0000

(END)

LAD 16 - --- Total Rungs in File = 1

0000

(END)

Data File 00 (bin)

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
O:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1761	MicroLogix 1000

Data File I1 (bin)

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
I:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1761	MicroLogix 1000
I:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1761	MicroLogix 1000

Main

First Pass S:1/15 = No
Index Register S:24 = 0
Free Running Clock S:4 = 0000-0000-0000-0000

Scan Times

Maximum (x10 ms) S:22 = 0
Current (x10 ms) S:3 (low byte) = 0
Watchdog (x10 ms) S:3 (high byte) = 10

Math

Math Overflow Selected S:2/14 = 0	Math Register (lo word) S:13 = 0
Overflow Trap S:5/0 = 0	Math Register (high word) S:14-S:13 = 0
Carry S:0/0 = 0	Math Register (32 Bit) S:14-S:13 = 0
Overflow S:0/1 = 0	
Zero Bit S:0/2 = 0	
Sign Bit S:0/3 = 0	

Comms

Processor Mode S:1/0- S:1/4 = Remote Program Mode
Baud Rate S:15 (high byte) = 19200
Comms Active S:1/7 = 0

Debug

Suspend Code S:7 = 0

Errors

Extend I/O Configuration S:0/8 = 0	Major Error S:6 = 0h
Fault Override At Power Up S:1/8 = 0	
Startup Protection Fault S:1/9 = 0	Error Description:
Major Error Halt S:1/13 = 0	
Overflow Trap S:5/0 = 0	
Control Register Error S:5/2 = 0	
Major Error Executing User Fault Rtn. S:5/3 = 0	
Retentive Data Lost S:5/8 = 0	
Input Filter Selection Modified S:5/13 = 0	

STI

Pending Bit S:2/0 = 0
Enable Bit S:2/1 = 1
Executing Bit S:2/2 = 0
Overflow Bit S:5/10 = 0
Setpoint (x10ms) S:30 = 0

Protection

RUN Aways S:1/12 = No
Deny Future Access S:1/14 = No

Forces

Forces Enabled S:1/5 = Yes
Forces Installed S:1/6 = No

Data File B3 (bin)

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	(Symbol)	Description
B3:0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:9	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:10	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:11	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:12	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:13	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:14	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:15	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:16	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:18	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:19	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:21	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:22	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:23	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:24	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:25	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:26	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:27	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:28	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:29	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:30	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
B3:31	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		

Data File T4

Offset	EN	TT	DN	BASE	PRE	ACC	(Symbol) Description
T4:0	0	0	0	.01 sec	200	0	
T4:1	0	0	0	.01 sec	500	0	MAIN DRIVE START WARNING DELAY
T4:2	0	0	0	.01 sec	500	0	DELAY TO ALLOW CHUNKER TO COMPLETE LAST CYCLE AFTER MAIN DRIVE
T4:3	0	0	0	.01 sec	200	0	CHUNKER DOUGH HOPPER LEVEL SENSOR DELAY (LEVEL LOW)
T4:4	0	0	0	.01 sec	600	0	DELAY START OF NEXT CHUNKER CYCLE AFTER LAST CYCLE
T4:5	0	0	0	.01 sec	600	0	ACTIVATE HYDRAULIC SYSTEM FOR A FIXED TIME AFTER STARTING
T4:6	0	0	0	.01 sec	300	0	DELAY RESTART OF HYDRAULIC SYSTEM AFTER PROOFER TIMING
T4:7	0	0	0	.01 sec	0	0	
T4:8	0	0	0	.01 sec	0	0	
T4:9	0	0	0	.01 sec	0	0	
T4:10	0	0	0	.01 sec	0	0	
T4:11	0	0	0	.01 sec	0	0	
T4:12	0	0	0	.01 sec	0	0	
T4:13	0	0	0	.01 sec	0	0	
T4:14	0	0	0	.01 sec	0	0	
T4:15	0	0	0	.01 sec	0	0	
T4:16	0	0	0	.01 sec	0	0	
T4:17	0	0	0	.01 sec	0	0	
T4:18	0	0	0	.01 sec	0	0	
T4:19	0	0	0	.01 sec	0	0	
T4:20	0	0	0	.01 sec	500	0	
T4:21	0	0	0	.01 sec	0	0	
T4:22	0	0	0	.01 sec	0	0	
T4:23	0	0	0	.01 sec	0	0	
T4:24	0	0	0	.01 sec	0	0	
T4:25	0	0	0	.01 sec	0	0	
T4:26	0	0	0	.01 sec	0	0	
T4:27	0	0	0	.01 sec	0	0	
T4:28	0	0	0	.01 sec	0	0	
T4:29	0	0	0	.01 sec	0	0	
T4:30	0	0	0	.01 sec	0	0	
T4:31	0	0	0	.01 sec	0	0	
T4:32	0	0	0	.01 sec	0	0	
T4:33	0	0	0	.01 sec	0	0	
T4:34	0	0	0	.01 sec	0	0	
T4:35	0	0	0	.01 sec	0	0	
T4:36	0	0	0	.01 sec	0	0	
T4:37	0	0	0	.01 sec	0	0	
T4:38	0	0	0	.01 sec	0	0	
T4:39	0	0	0	.01 sec	0	0	

Offset	CU	CD	DN	OV	UN	UA	PRE	ACC	(Symbol)	Description
C5:0	0	0	0	0	0	0	0	0		
C5:1	0	0	0	0	0	0	0	0		
C5:2	0	0	0	0	0	0	0	0		
C5:3	0	0	0	0	0	0	0	0		
C5:4	0	0	0	0	0	0	0	0		
C5:5	0	0	0	0	0	0	0	0		
C5:6	0	0	0	0	0	0	0	0		
C5:7	0	0	0	0	0	0	0	0		
C5:8	0	0	0	0	0	0	0	0		
C5:9	0	0	0	0	0	0	0	0		
C5:10	0	0	0	0	0	0	0	0		
C5:11	0	0	0	0	0	0	0	0		
C5:12	0	0	0	0	0	0	0	0		
C5:13	0	0	0	0	0	0	0	0		
C5:14	0	0	0	0	0	0	0	0		
C5:15	0	0	0	0	0	0	0	0		
C5:16	0	0	0	0	0	0	0	0		
C5:17	0	0	0	0	0	0	0	0		
C5:18	0	0	0	0	0	0	0	0		
C5:19	0	0	0	0	0	0	0	0		
C5:20	0	0	0	0	0	0	0	0		
C5:21	0	0	0	0	0	0	0	0		
C5:22	0	0	0	0	0	0	0	0		
C5:23	0	0	0	0	0	0	0	0		
C5:24	0	0	0	0	0	0	0	0		
C5:25	0	0	0	0	0	0	0	0		
C5:26	0	0	0	0	0	0	0	0		
C5:27	0	0	0	0	0	0	0	0		
C5:28	0	0	0	0	0	0	0	0		
C5:29	0	0	0	0	0	0	0	0		
C5:30	0	0	0	0	0	0	0	0		
C5:31	0	0	0	0	0	0	0	0		

Offset	EN	EU	DN	EM	ER	UL	IN	FD	LEN	POS	(Symbol)	Description
R6:0	0	0	0	0	0	0	0	0	0	0		
R6:1	0	0	0	0	0	0	0	0	0	0		
R6:2	0	0	0	0	0	0	0	0	0	0		
R6:3	0	0	0	0	0	0	0	0	0	0		
R6:4	0	0	0	0	0	0	0	0	0	0		
R6:5	0	0	0	0	0	0	0	0	0	0		
R6:6	0	0	0	0	0	0	0	0	0	0		
R6:7	0	0	0	0	0	0	0	0	0	0		
R6:8	0	0	0	0	0	0	0	0	0	0		
R6:9	0	0	0	0	0	0	0	0	0	0		
R6:10	0	0	0	0	0	0	0	0	0	0		
R6:11	0	0	0	0	0	0	0	0	0	0		
R6:12	0	0	0	0	0	0	0	0	0	0		
R6:13	0	0	0	0	0	0	0	0	0	0		
R6:14	0	0	0	0	0	0	0	0	0	0		
R6:15	0	0	0	0	0	0	0	0	0	0		

Data File N7 (dec)

Offset	0	1	2	3	4	5	6	7	8	9
N7:0	0	0	0	0	0	0	0	0	0	0
N7:10	0	0	0	0	0	0	0	0	0	0
N7:20	0	0	0	0	0	0	0	0	0	0
N7:30	0	0	0	0	0	0	0	0	0	0
N7:40	0	0	0	0	0	0	0	0	0	0
N7:50	0	0	0	0	0	0	0	0	0	0
N7:60	0	0	0	0	0	0	0	0	0	0
N7:70	0	0	0	0	0	0	0	0	0	0
N7:80	0	0	0	0	0	0	0	0	0	0
N7:90	0	0	0	0	0	0	0	0	0	0
N7:100	0	0	0	0	0					

RSLogix 500 Cross Reference Report - Sorted by Address

O:0/0	- MAIN DRIVE START/STOP CONTACT OTE - File #4 MAIN_DRIVE - 4
O:0/1	- SYSTEM FAULT STATUS PILOT LIGHT OTE - File #3 SYSTEM - 3
O:0/2	- DOOR AND COVER SAFETY SWITCHES STATUS CONTROL RELAY OTE - File #3 SYSTEM - 5
O:0/3	- ALARM HORN AND BEACON OTE - File #4 MAIN_DRIVE - 2
O:0/4	- MAIN DRIVE ACTIVE PILOT LIGHT OTE - File #4 MAIN_DRIVE - 4
O:0/5	- DIVIDER DRIVE START/STOP POWER CONTACTOR OTE - File #6 DIVIDER - 1
O:0/6	- CHUNKER DRIVE ACTIVE PILOT LIGHT OTE - File #5 CHUNKER - 1
O:0/7	- CHUNKER DRIVE START/STOP POWER CONTACTOR OTE - File #5 CHUNKER - 7 XIO - File #5 CHUNKER - 8
O:0/8	- HYDRAULIC SYSTEM ACTIVE PILOT LIGHT OTE - File #7 HYDRAULIC - 1
O:0/9	- HYDRAULIC SYSTEM SOLENOID OTE - File #7 HYDRAULIC - 3
O:0/10	- CLUTCH/BRAKE POWER SUPPLY SELECTOR RELAY OTE - File #8 CLUTCH - 3
O:0/11	- CLUTCH/BRAKE POWER SUPPLY OTE - File #8 CLUTCH - 0
I:0/0	- CONTROL CIRCUIT POWER ON STATUS 1 = POWER ON (NO E-STOPS) XIC - File #3 SYSTEM - 0
I:0/1	- MAIN DRIVE AFD STATUS 0 = FAULT XIC - File #3 SYSTEM - 2
I:0/2	- COMMON MOTOR CIRCUIT CONTROLLER / CB STATUS 0 = FAULT XIC - File #3 SYSTEM - 2
I:0/3	- OPERATOR SIDE DOOR & COVER SAFETY LIMIT SWITCHES XIC - File #3 SYSTEM - 4 File #5 CHUNKER - 0 File #6 DIVIDER - 0 File #8 CLUTCH - 0
I:0/4	- MAIN DRIVE DOORS SAFETY LIMIT SWITCHES XIC - File #3 SYSTEM - 2, 4
I:0/5	- DIVIDER STROKE COUNTER AND CLEANING POSITION PROX SWITCH XIC - File #8 CLUTCH - 2
I:0/6	- CHUNKER CYCLE POSITION LIMIT SWITCH 0 = CYCLE DONE XIC - File #5 CHUNKER - 7 XIO - File #5 CHUNKER - 8
I:0/7	- CHUNKER HOPPER LEVEL SENSOR PROXIMITY SWITCH XIC - File #5 CHUNKER - 3
I:0/8	- DIVIDER CLEANING POSITION (VDR) AND MANUAL JOG PB (NDR) XIC - File #8 CLUTCH - 3
I:0/9	- CHUNKER MANUAL CYCLE PUSH BUTTON XIC - File #5 CHUNKER - 7
I:0/10	- PROOFER TIMING PUSH BUTTON XIO - File #7 HYDRAULIC - 4 File #8 CLUTCH - 1
I:0/11	- DIVIDER CLEANING MODE SELECTOR SWITCH 1 = CLEAN XIC - File #8 CLUTCH - 2, 3 XIO - File #7 HYDRAULIC - 0 File #8 CLUTCH - 3
I:0/12	- MAIN DRIVE STOP PUSH BUTTON XIC - File #4 MAIN_DRIVE - 0
I:0/13	- MAIN DRIVE START PUSH BUTTON XIC - File #4 MAIN_DRIVE - 0
I:0/14	- DIVIDER DRIVE STOP PUSH BUTTON XIC - File #6 DIVIDER - 0
I:0/15	- DIVIDER DRIVE START PUSH BUTTON XIC - File #6 DIVIDER - 0
I:0/16	- CHUNKER DRIVE STOP PUSH BUTTON XIC - File #5 CHUNKER - 0
I:0/17	- CHUNKER DRIVE START PUSH BUTTON XIC - File #5 CHUNKER - 0
I:0/18	- HYDRAULIC SYSTEM STOP PUSH BUTTON XIC - File #7 HYDRAULIC - 0

RSLogix 500 Cross Reference Report - Sorted by Address

I:0/19	- HYDRAULIC SYSTEM START PUSH BUTTON XIC - File #7 HYDRAULIC - 0
B3:0/0	- SYSTEM ENABLED AFTER POWER UP DELAY OTE - File #3 SYSTEM - 1 XIC - File #3 SYSTEM - 3 File #4 MAIN_DRIVE - 0 File #5 CHUNKER - 4
B3:0/1	- COMMON SYSTEM FAULT STATUS OTE - File #3 SYSTEM - 2 XIC - File #4 MAIN_DRIVE - 0 File #5 CHUNKER - 2, 5 XIO - File #3 SYSTEM - 3
B3:0/2	- ALL SAFETY SWITCHES IN POSITION OTE - File #3 SYSTEM - 4 XIC - File #3 SYSTEM - 5
B3:0/3	- MAIN DRIVE SEQUENCE START LATCH OTE - File #4 MAIN_DRIVE - 0 XIC - File #4 MAIN_DRIVE - 0, 1
B3:0/4	- MAIN DRIVE START/STOP CONTROL OTE - File #4 MAIN_DRIVE - 3 XIC - File #4 MAIN_DRIVE - 4 File #5 CHUNKER - 0, 5 File #6 DIVIDER - 0 File #8 CLUTCH - 0, 2, 3 XIO - File #5 CHUNKER - 2
B3:0/5	- CHUNKER DRIVE ENABLED LATCH OTE - File #5 CHUNKER - 0 XIC - File #5 CHUNKER - 0, 1, 3, 6, 7, 8 XIO - File #5 CHUNKER - 4, 5
B3:0/6	- ALLOW CHUNKER TO COMPLETE LAST CYCLE AFTER CHUNKER IS DISABLED OTE - File #5 CHUNKER - 4 XIC - File #5 CHUNKER - 6
B3:0/7	- ALLOW CHUNKER TO COMPLETE LAST PARTIAL CYCLE WHEN MAIN DRIVE STARTS OTE - File #5 CHUNKER - 5 XIC - File #5 CHUNKER - 6
B3:0/8	- CHUNKER CYCLE ENABLED OTE - File #5 CHUNKER - 6 XIC - File #5 CHUNKER - 7
B3:0/9	- DIVIDER DRIVE START/STOP CONTROL OTE - File #6 DIVIDER - 0 XIC - File #6 DIVIDER - 0, 1 File #7 HYDRAULIC - 0 File #8 CLUTCH - 1
B3:0/10	- HYDRAULIC SYSTEM ENABLE LATCH OTE - File #7 HYDRAULIC - 0 XIC - File #7 HYDRAULIC - 0, 1, 2, 3, 4
B3:0/11	- CLUTCH DISABLE DURING PROOFER TIMING OTE - File #8 CLUTCH - 1 XIC - File #8 CLUTCH - 3
B3:0/12	- CLUTCH ENABLE & BRAKE DISABLE CONTROL RELAY OTE - File #8 CLUTCH - 2 XIC - File #8 CLUTCH - 2 XIO - File #8 CLUTCH - 3
T4:0	- TON - File #3 SYSTEM - 0
T4:0/DN	- XIC - File #3 SYSTEM - 1
T4:1	- MAIN DRIVE START WARNING DELAY TON - File #4 MAIN_DRIVE - 1
T4:1/DN	- MAIN DRIVE START WARNING DELAY XIC - File #4 MAIN_DRIVE - 3 XIO - File #4 MAIN_DRIVE - 2
T4:1/TT	- MAIN DRIVE START WARNING DELAY XIC - File #4 MAIN_DRIVE - 2
T4:2	- DELAY TO ALLOW CHUNKER TO COMPLETE LAST CYCLE AFTER MAIN DRIVE STOP TON - File #5 CHUNKER - 2
T4:2/DN	- DELAY TO ALLOW CHUNKER TO COMPLETE LAST CYCLE AFTER MAIN DRIVE STOP XIO - File #5 CHUNKER - 4

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T4:3	- CHUNKER DOUGH HOPPER LEVEL SENSOR DELAY (LEVEL LOW) TON - File #5 CHUNKER - 3
T4:3/DN	- CHUNKER DOUGH HOPPER LEVEL SENSOR DELAY (LEVEL LOW) XIC - File #5 CHUNKER - 7
T4:4	- DELAY START OF NEXT CHUNKER CYCLE AFTER LAST CYCLE TON - File #5 CHUNKER - 8
T4:4/DN	- DELAY START OF NEXT CHUNKER CYCLE AFTER LAST CYCLE XIC - File #5 CHUNKER - 7, 8
T4:5	- ACTIVATE HYDRAULIC SYSTEM FOR A FIXED TIME AFTER STARTING TON - File #7 HYDRAULIC - 2
T4:5/DN	- ACTIVATE HYDRAULIC SYSTEM FOR A FIXED TIME AFTER STARTING XIO - File #7 HYDRAULIC - 3
T4:6	- DELAY RESTART OF HYDRAULIC SYSTEM AFTER PROOFER TIMING TON - File #7 HYDRAULIC - 4
T4:6/DN	- DELAY RESTART OF HYDRAULIC SYSTEM AFTER PROOFER TIMING XIC - File #7 HYDRAULIC - 3
U:3	- JUMP TO SYSTEM PROGRAM FILE JSR - File #2 MAIN - 0
U:4	- JUMP TO MAIN DRIVE PROGRAM FILE JSR - File #2 MAIN - 1
U:5	- JUMP TO CHUNKER PROGRAM FILE JSR - File #2 MAIN - 2
U:6	- JUMP TO DIVIDER PROGRAM FILE JSR - File #2 MAIN - 3
U:7	- JUMP TO HYDRAULIC PROGRAM FILE JSR - File #2 MAIN - 4
U:8	- JUMP TO CLUTCH PROGRAM FILE JSR - File #2 MAIN - 5